



TECHNICAL SPECIFICATIONS

Sheet 1 of 3
Date: 28 December 1999
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Recovered paper and board: qualitative characteristics. **SQST 01**

PURPOSE OF THE TECHNICAL SPECIFICATION

This technical specification establishes the principal technical characteristics that will be controlled by CT when recovered paper and board is received. It takes into account the UNI EN 643:2002 standard (Paper and board - European list of standard grades of recovered paper and board).

NATURE OF THE REVISIONS

<u>STATUS OF THE REVISIONS</u>	<u>DATE</u>	<u>PURPOSE OF THE REVISION</u>
01	1.06.2005	Update and alignment with new Standard 643 of 2002

RELATED QUALITY MANUAL CHAPTER

<u>NUMBER</u>	<u>CHAPTER TITLE</u>
10	TESTS, CONTROLS AND ACCEPTANCE

RELATED DOCUMENTATION

<u>CODE</u>	<u>PROCEDURE TITLE</u>
SQPR 09	MATERIAL RECEIVING CONTROLS

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PURPOSE:

This technical specification takes into account the UNI EN 643:2002 standard for recovered paper and board and defines the principal technical characteristics that will be controlled when our company receives this type of material.

MINIMUM DOCUMENTATION REQUIREMENTS

The employee receiving the goods must check the exact correspondence of the Declaration of Conformity with the 643:2002 standard. The Delivery Documents must indicate that the goods conform to the above standard, also indicating the type code, on penalty of our refusal to accept the goods.

WEIGHT

The weight of each single bale will be accepted within the limits indicated below:

Max.: 14 ql.

Min.: 2 ql.

PACKAGING

The bales of compressed paper must be tied by at least two turns of wire or metal strips along their side.

COMPOSITION

The bales of recovered paper and board must correspond to what is indicated in the list of standard grades of the European UNI EN 643:2005 standard.

If there is no correspondence to the grade as shown above, the material will be declassified with a consequent adjustment of the price.

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MOISTURE CONTENT

The moisture content may not be higher than 10% with a tolerance of $\pm 2\%$.

Variances greater than indicated above will result in an evaluation of the greater weight and consequent chargeback.

CONTENT OF EXTRANEOUS (IMPROPER) MATERIAL

The presence of extraneous, or improper, material inside the bale will result in a corresponding chargeback

of the relative weight.

Extraneous contents in excess of the minimums allowed will result in the refusal of the batch.

EXTRANEOUS MATERIALS NOT TOLERATED

The bales of recovered paper and board must be absolutely free of the following materials:

= any type of colorant.

= unpulpable materials (glass, metal, construction materials, etc.) such as to damage pulping plants.

= tarry and bituminous materials and, in any case, materials impregnated with pollutants or the product of production cycle waste water.

= treated or coupled materials with carbonblack coating.

= granular or powdery materials in large quantities.

Everything indicated in the above specification has been approved by the suppliers involved and is an integral part of our contractual documentation (purchase order) even when not explicitly referred to.